

ADDITIONAL

 **PIONEER®**
The future of sound and vision.

Service Manual

ORDER NO.
ARP1535

MULTI - PLAY COMPACT DISC PLAYER

PD-M500
HEM, HB, SD, SD/G, HP

PD-M400 HEM, SD, HP

• Refer to the service manual ARP1520, PD-M500/KU, KC,
PD-M400/KU and KC types.

• This manual is applicable to the PD-M500/HEM, HB, SD, SD/G, HP, PD-M400/HEM,
SD and HP types.

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1. PD-M500 / HEM, HB, SD, SD/G AND HP TYPES

NOTES :

- Parts without part number cannot be supplied.
- Parts marked by "◎" are not always kept in stock. Their delivery time may be longer than usual or they may be unavailable.
- The Δ mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.
- For your parts Stock Control, the fast moving items are indicated with the marks ★★ and ★.

★★GENERALLY MOVES FASTER THAN★

This classification shall be adjusted by each distributor because it depends on model number, temperature, humidity, etc.

- When ordering resistors, first convert resistance values into code form as shown in the following examples.

Ex.1 When there are 2 effective digits (any digit apart from 0), such as 560 ohm and 47k ohm (tolerance is shown by J = 5%, and K = 10%).

560 Ω → 56 × 10 ¹ → 561	RD1/4PS [5] [6] [1] J
47k Ω → 47 × 10 ³ → 473	RD1/4PS [4] [7] [3] J
0.5 Ω → 0R5	RN2H [0] [R] [5] K
1 Ω → 010	RS1P [0] [1] [0] K

Ex.2 When there are 3 effective digits (such as in high precision metal film resistors).

5.62k Ω → 562 × 10 ¹ → 5621	RN1/4SR [5] [6] [2] 1 F
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1.1 CONTRAST OF MISCELLANEOUS PARTS

The PD-M500/HEM, HB, SD, SD/G and HP types are the same as the PD-M500/KU type with the exception of the following sections.

Mark	Symbol & Description	Part No.						Remarks
		KU type	HEM type	HB type	SD type	SD/G type	HP type	
△ ◎	Main board assembly	PWZ1393	PWZ1396	PWZ1396	PWZ1396	PWZ1396	PWZ1396	
△ ★	Headphone board assembly	• • •	Non supply					
△ ★	Power transformer (AC120V)	PTT1058	• • •	• • •	• • •	• • •	• • •	
△ ★	Power transformer (AC220/240V)	• • •	PTT1059	PTT1059	• • •	• • •	PTT1059	
△ ★	Power transformer (AC110/120 - 127/220/240V)	• • •	• • •	• • •	PTT1060	PTT1060	• • •	
△	Strain relief	CM-22C	CM-22B	CM-22B	CM-22B	CM-22B	CM-22B	
△	Phono name plate	PAM1203	PAM1188	PAM1188	PAM1188	PAM1188	PAM1188	
△	FL filter	PAM1234	PAM1235	PAM1235	PAM1234	PAM1234	PAM1235	
△	AC power cord	PDG1002 (PDG1015)	PDG1003	PDG1004	PDG1013	PDG1013	PDG1006	
	CD packing case	PHG1177	PHG1187	PHG1187	PHG1187	PHG1231	PHG1187	
	Front panel	PNW1383	PNW1361	PNW1361	PNW1361	PNW1361	PNW1361	
	Headphone knob	• • •	PAC1208	PAC1208	PAC1208	PAC1208	PAC1208	
	Headphone angle	• • •	Non supply					
	Operating instructions (English)	PRB1047	• • •	PRB1047	PRB1047	PRB1047	PRB1047	
	Operating instructions (English/French)	• • •	PRE1067	• • •	• • •	• • •	• • •	
	Operating instructions (Spanish)	• • •	• • •	• • •	PRC1005	• • •	• • •	
	Operating instructions (German/Italian/Dutch/Spanish/Swedish /Portuguese)	• • •	PRF1008	• • •	• • •	• • •	• • •	
△	Single magazine assembly	PXA1043	• • •	• • •	• • •	• • •	• • •	
△★★	Lead wire unit	PDF1035	PDF1035	PDF1035	PDF1042	PDF1042	PDF1035	
	S1O2 Voltage selector (AC110/120 - 127/220/240V)	• • •	• • •	• • •	PSB1002	PSB1002	• • •	

MAIN Board Assembly (PWZ1396)

The main board assembly (PWZ1396) is the same as the main board assembly (PWZ1393) with the exception of the following sections.

Mark	Symbol & Description	Part No.		Remarks
		PWZ1393	PWZ1396	
△★★	IC30 – IC32 R89,R90 R91,R92 R105,R106	• • • • • • • • • • • • • • • RD1/6PM102J	ICP-N10 RD1/6PM511J RD1/6PM223J RD1/6PM511J	

Headphone Board Assembly**SEMICONDUCTOR**

<u>Mark</u>	<u>Symbol & Description</u>	<u>Part No.</u>
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★★ IC501 M5218L

CAPACITORS

<u>Mark</u>	<u>Symbol & Description</u>	<u>Part No.</u>
-------------	---------------------------------	-----------------

C501,C502	CEAS330M16
C503 – C505	CKCYP103Z50
C506,C507	CQMA104K50

RESISTORS

<u>Mark</u>	<u>Symbol & Description</u>	<u>Part No.</u>
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VR501	Variable resistor (20kΩ) (LEVEL)	PCS1001
Other resistors		RD1/6PM□□□J

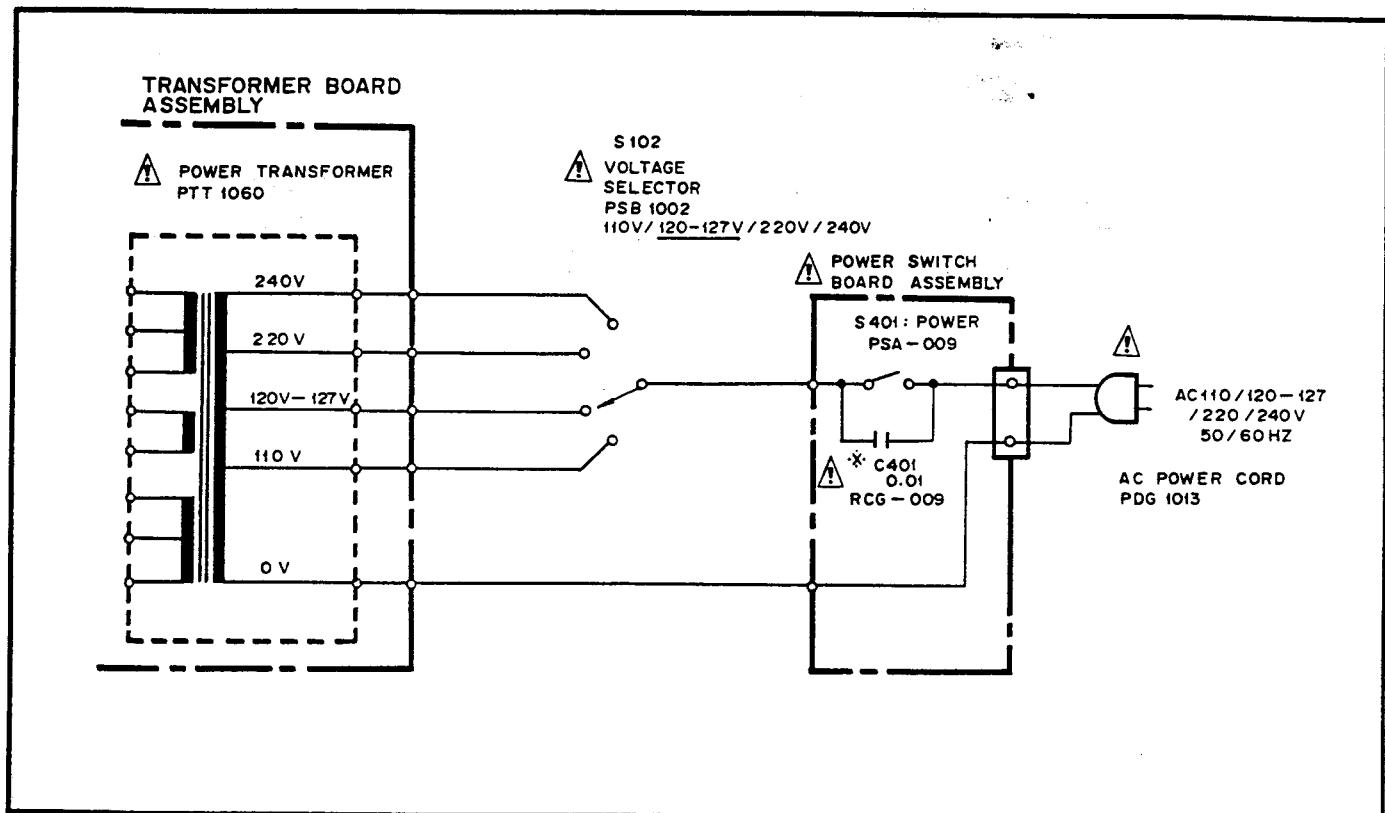
OTHERS

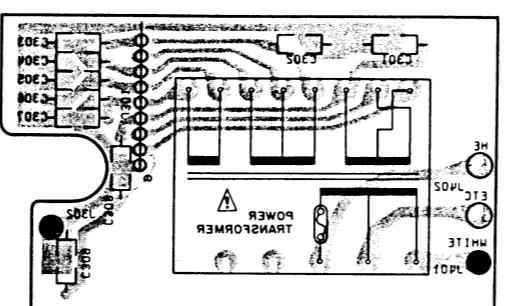
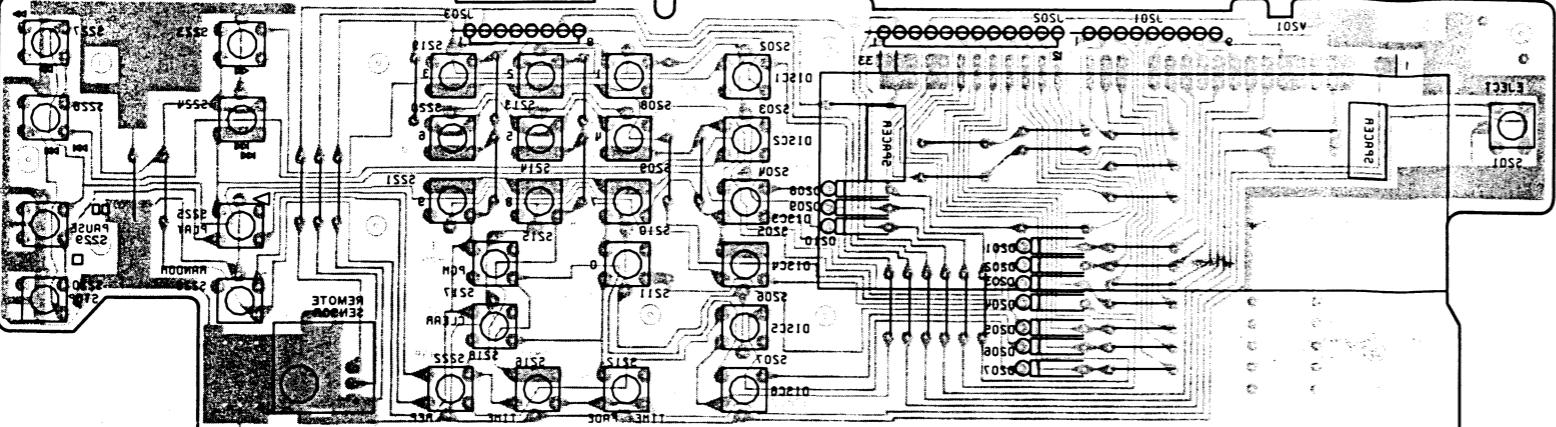
<u>Mark</u>	<u>Symbol & Description</u>	<u>Part No.</u>
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JA501	Jack (PHONES)	PKN1001
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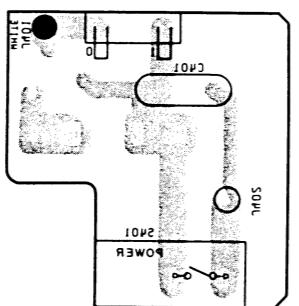
1.2 FOR PD-M500/SD and SD/G types

Note :The schematic diagram of PD-M500/SD and SD/G types are the same as the PD-M500/HEM, HB and HP types with the exception of the power supply section. Refer to the schematic diagram of PD-M500/HEM, HB and HP types.(see page 11.)

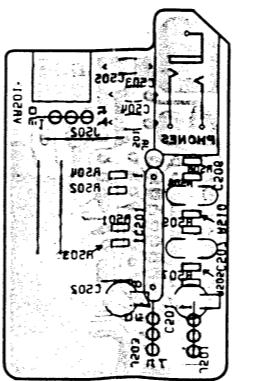




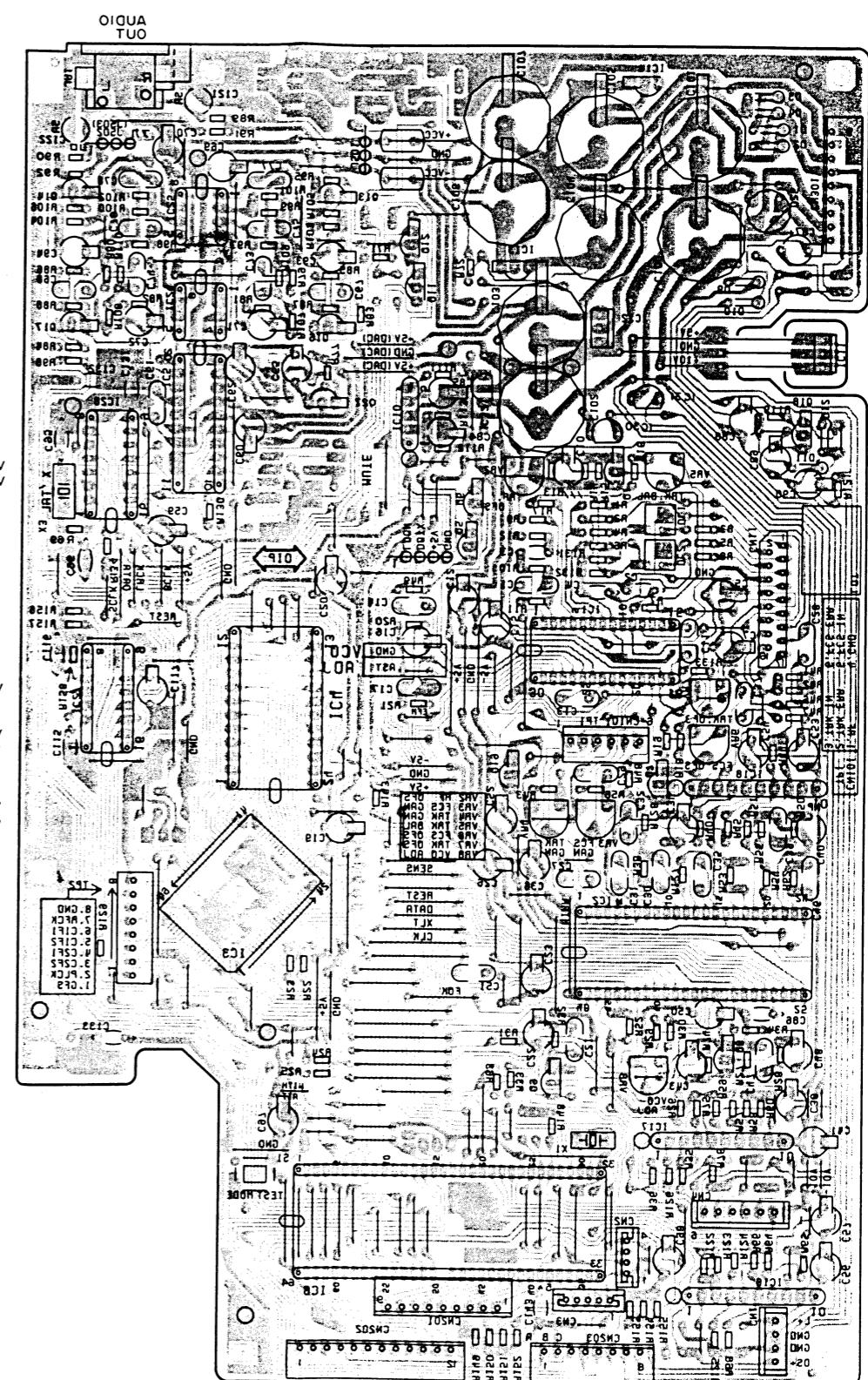
TRANSFORMER BOARD ASSEMBLY



POWER SWITCH BOARD ASSEMBLY



HEADPHONE BOARD ASSEMBLY



2

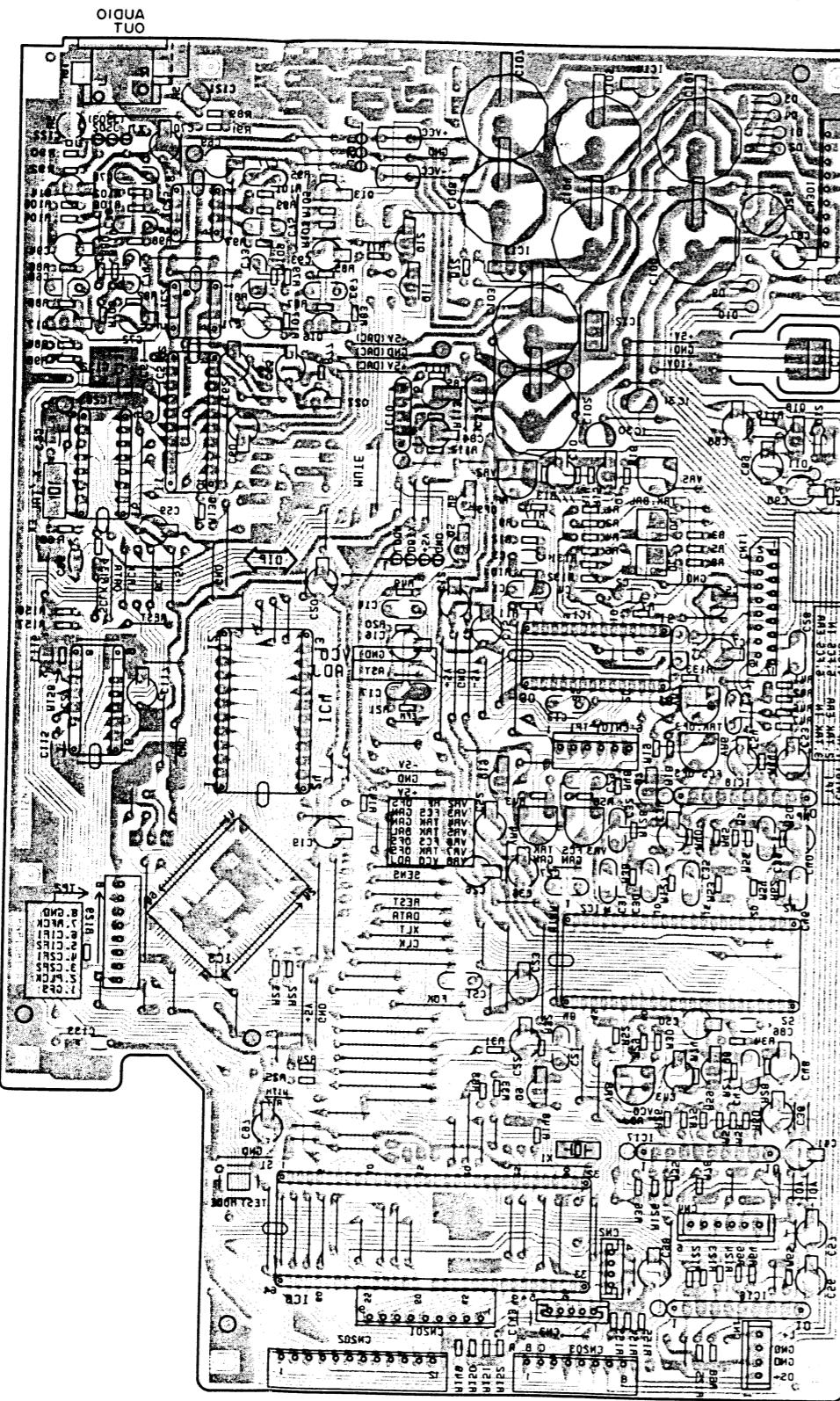
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FUNCTIONS



This P.C.B. connection diagram is viewed from the foil side.

A

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C

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HEADPHO

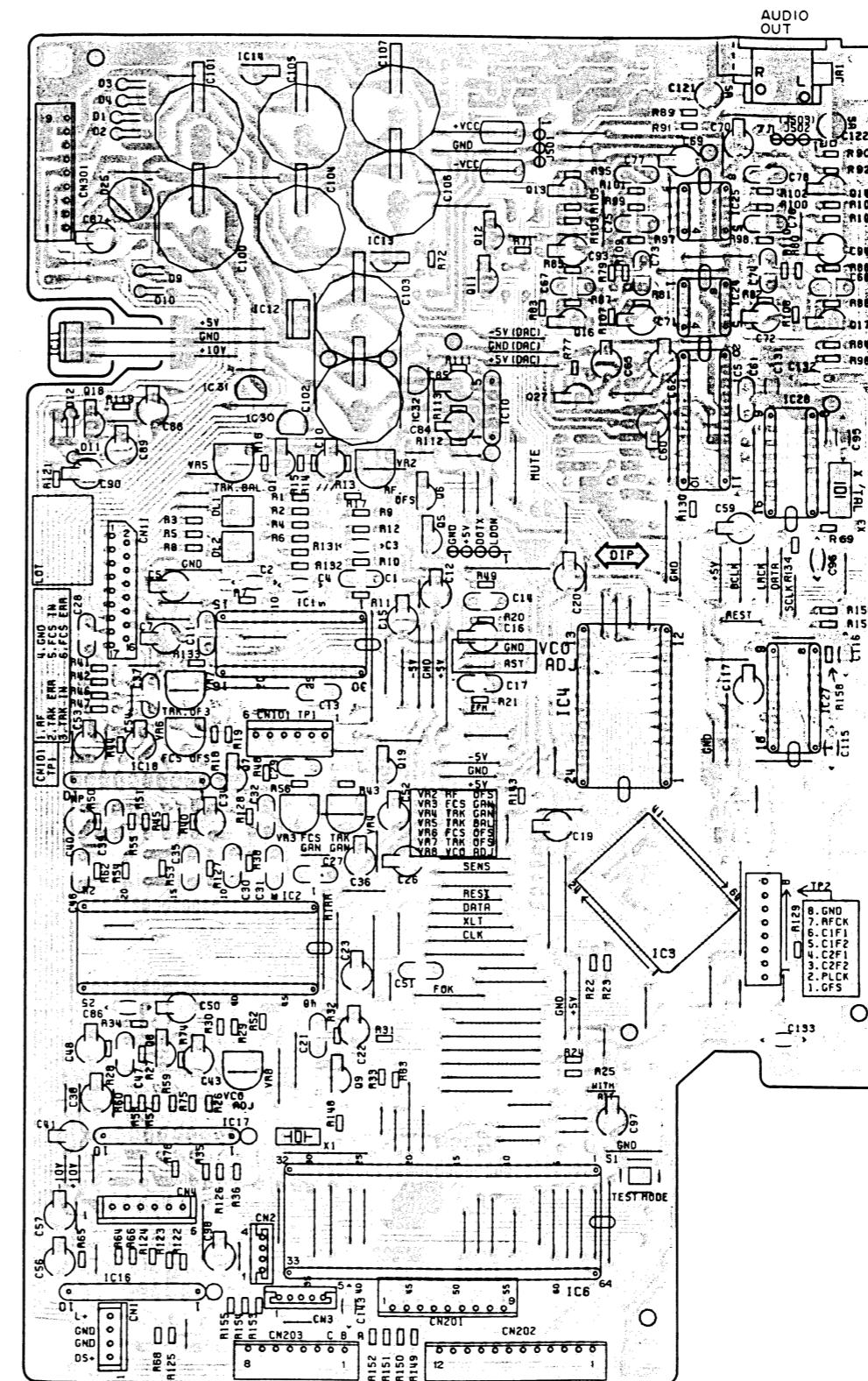
1.3 P.C. BOARDS PATTERN

A

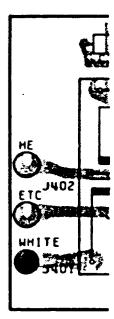
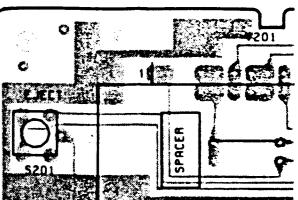
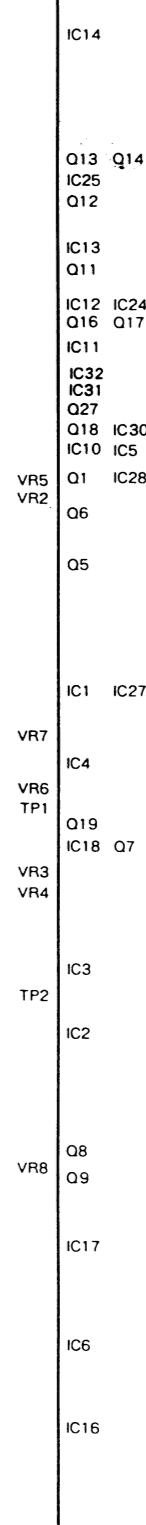
P.C.B. pattern diagram indication	Corresponding part symbol	Part name	P.C.B. pattern diagram indication	Corresponding part symbol	Part name
	or	Transistor			Ceramic capacitor
					Mylar capacitor
	or	FET			Styrol capacitor
					Electrolytic capacitor (Non polarized)
		Diode			Electrolytic capacitor (Noiseless)
					Electrolytic capacitor (Polarized)
		LED			Power capacitor
					Semi-fixed resistor
		Tact switch			Resistor array
		Inductor			Resistor
					Resonator
		Filter			

- This P.C.B. connection diagram is viewed from the parts mounted side.
- The parts which have been mounted on the board can be replaced with those shown with the corresponding wiring symbols listed in the above Table.
- The capacitor terminal marked with shows negative terminal.
- The diode marked with shows cathode side.
- The transistor terminal marked with shows emitter.

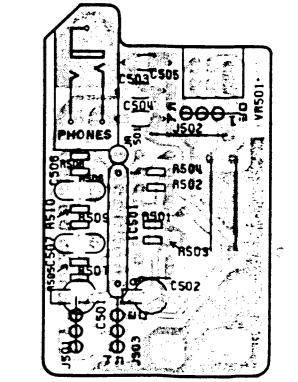
MAIN BOARD ASSEMBLY (PWZ1396)



FUNCTION BOARD



TRANS



HEADPHONE BOARD

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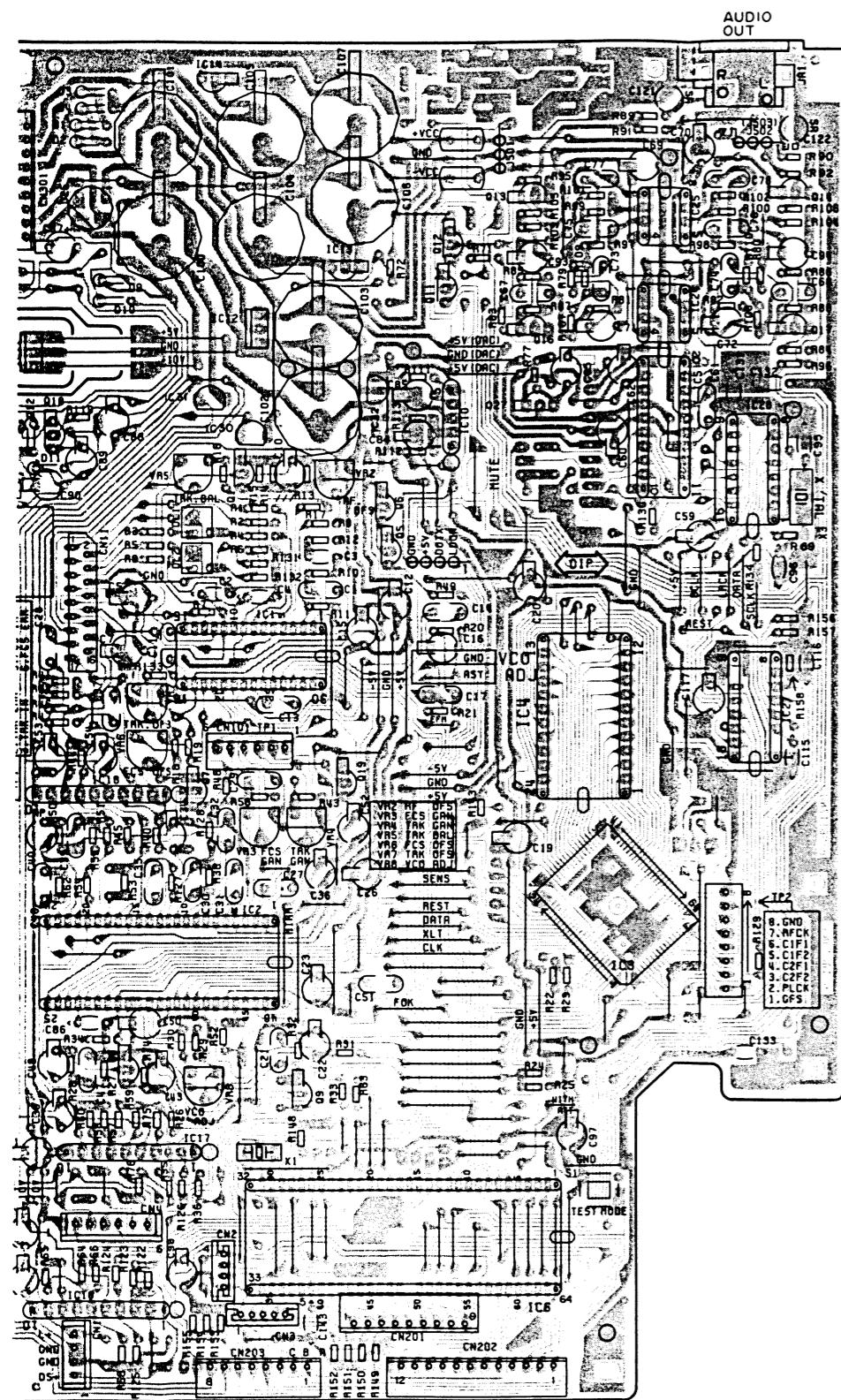
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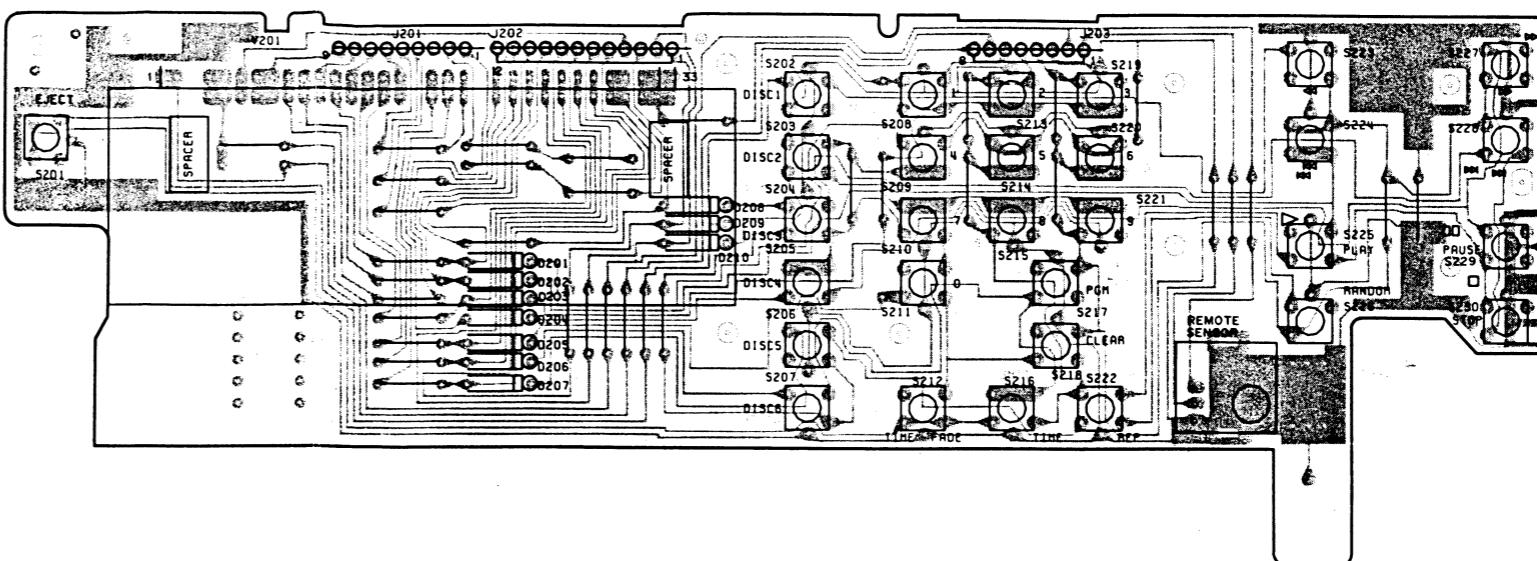
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BOARD ASSEMBLY (PWZ1396)



FUNCTION BOARD ASSEMBLY (PWZ1402)



TRANSFORMER BOARD ASSEMBLY

A

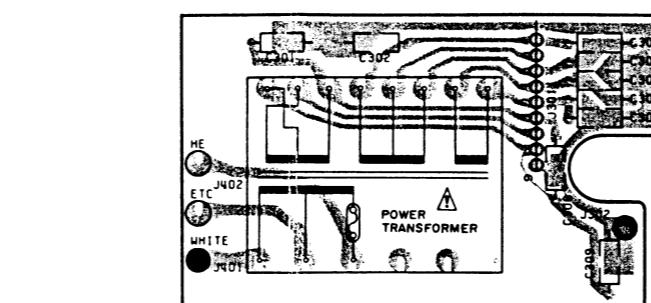
B

C

D

	IC14
	Q13 C
	IC25
	Q12
	IC13
	Q11
VR5	IC12 IC
VR2	Q16 C
	IC11
	IC32
	IC31
	Q27
	Q18 IC
	IC10 IC
	Q1 IC
	Q6
	Q5
	IC1 IC
VR7	IC4
VR6	Q19
TP1	IC18 C
VR3	
VR4	
TP2	IC3
	IC2
VR8	Q8
	Q9
	IC17
	IC6
	IC16

HEADPHONE BOARD ASSEMBLY



TRANSFORMER BOARD ASSEMBLY

The diagram shows a circuit board layout for a power supply. At the top, there is a large rectangular component labeled '5401'. Below it, a vertical component is labeled 'POWER'. A horizontal line labeled '20V' connects the '5401' component to the 'POWER' component. On the left side of the board, there is a vertical line labeled '117'. On the right side, there is a vertical line labeled '0'. The entire assembly is mounted on a metal frame.

▲ POWER SWITCH BOARD ASSEMBLY

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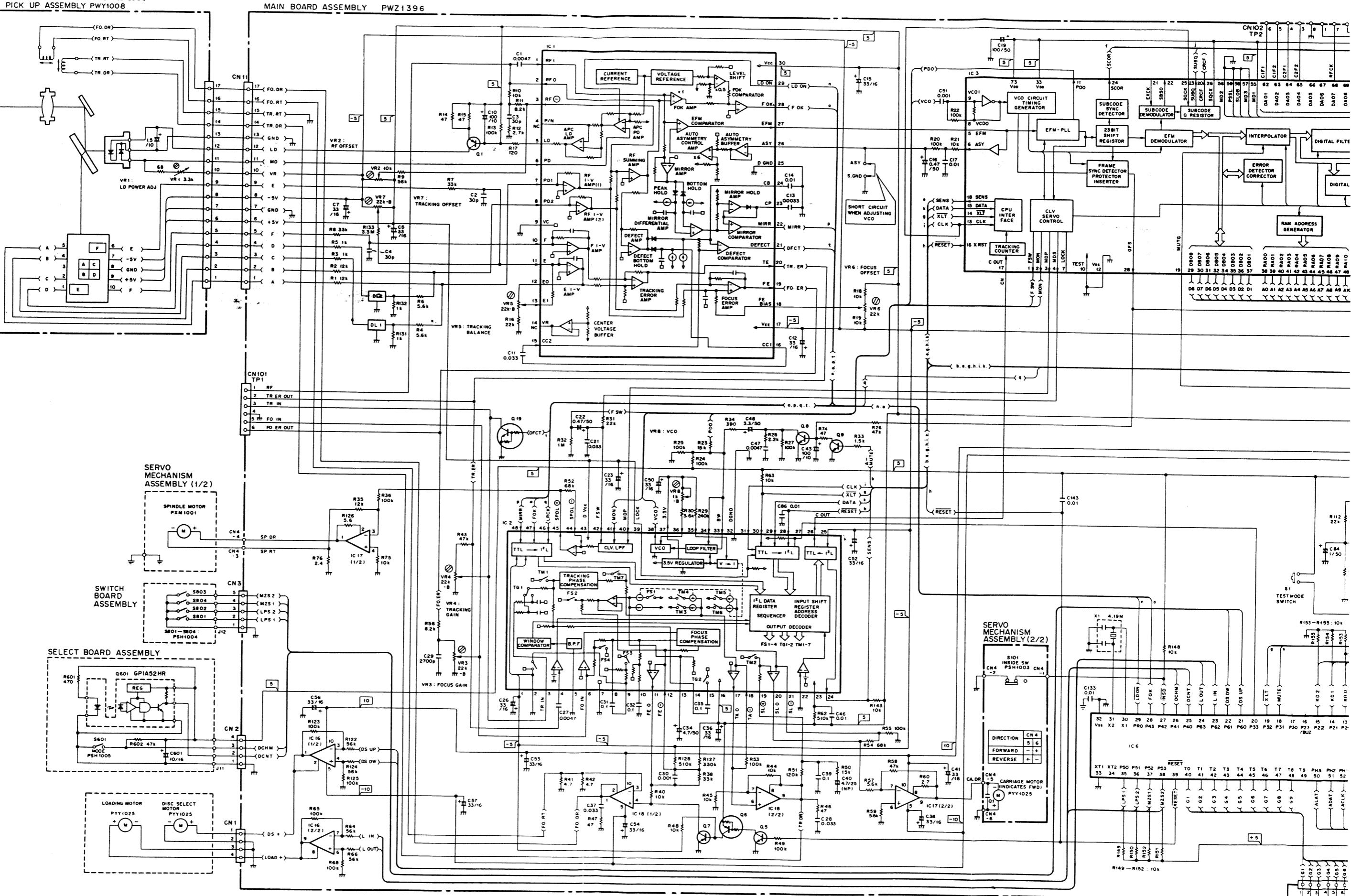
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1.4 SCHEMATIC DIAGRAM



1

2

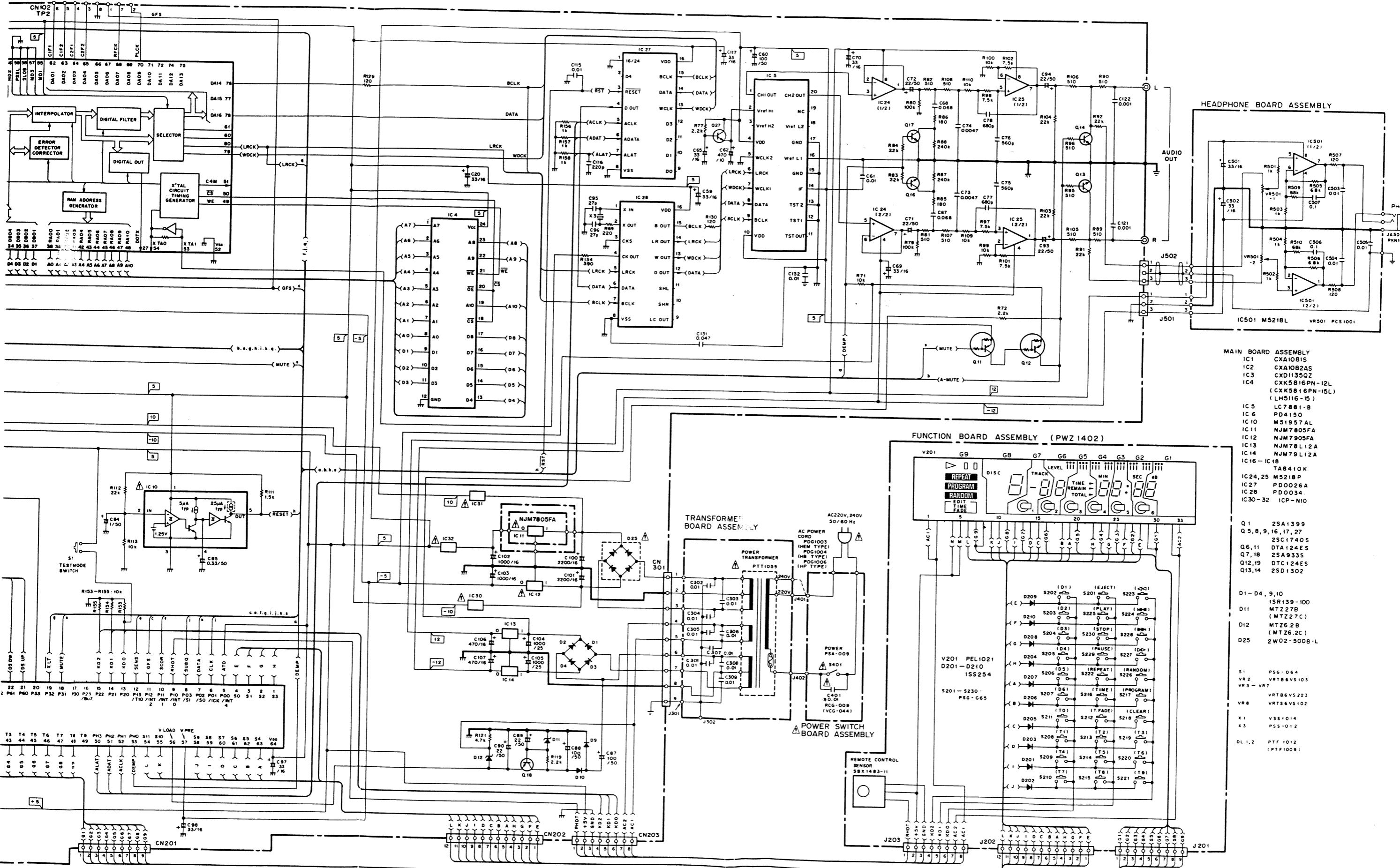
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5

6

12



1. RESISTORS :

Indicated in Ω , 1/4W, 1/6W and 1/8W, $\pm 5\%$ tolerance unless otherwise noted k ; $k\Omega$, M ; $M\Omega$, (F) ; $\pm 1\%$, (G) ; $\pm 2\%$, (K) ; $\pm 10\%$, (M) ; $\pm 20\%$ tolerance.

2. CAPACITORS :

Indicated in capacity (μF) / voltage (V) unless otherwise noted p ; pF . Indication without voltage is 50V except electrolytic capacitor.

3. VOLTAGE, CURRENT :

; DC voltage (V) at no input signal.

4. OTHERS :

→ : Signal route.

∅ : Adjusting point.

The Δ mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.
※ marked capacitors and resistors have parts numbers.

This is the basic schematic diagram, but the actual circuit may vary due to improvements in design.

5. SWITCHES : (The underlined indicates the switch position)

OUTSIDE OF P.C.BOARD ASSEMBLY

S101 : INSIDE ON - OFF

MAIN BOARD ASSEMBLY

S1 : TEST MODE ON - OFF

FUNCTION BOARD ASSEMBLY

S201 : EJECT

S202 : 1

S203 : 2

S204 : 3 (DISC NO.)

S205 : 4

S206 : 5

S207 : 6

S208 : 1

S209 : 4 (TRACK NO.)

S210 : 7

S211 : 0

S212 : TIME FADE

S213 : 2

S214 : 5 (TRACK NO.)

S215 : 8

S216 : TIME

S217 : PGM MEMORY

S218 : CLEAR

S219 : 3

S220 : 6 (TRACK NO.)

S221 : 9

S222 : REPEAT

S223 : MANUAL SEARCH (◀◀)

S224 : TRACK SEARCH (◀◀)

S225 : PLAY

S226 : RANDOM PLAY

S227 : MANUAL SEARCH (▶▶)

S228 : TRACK SEARCH (▶▶)

S229 : PAUSE

S230 : STOP

SWITCH BOARD ASSEMBLY

S801 : LPS1 LOADING POSITION

S802 : LPS2

	STOP	DURING THE LOADING	CLAMP CONDITION PLAY	DURING THE EJECT
S801	ON (H)	OFF (L)	OFF (L)	ON (H)
S802	ON (H)	ON (H)	OFF (L)	OFF (L)

S803 : MZS2 MAGAZINE

S804 : MZS1

	NO MAGAZINE	SIX MAGAZINES	SINGLE
S803	ON (H)	OFF (L)	OFF (L)
S804	OFF (L)	ON (H)	OFF (L)

Line Voltage Selection

(For HEM, HB and HP types)

Line voltage can be changed with following steps.

1. Disconnect the AC Power cord.
2. Remove the Bonnet case.
3. Change the connection of the primary lead wires.
(Connect as shown in Schematic Diagram)
4. Stick the line voltage label on the rear panel.

Description	Part No.
220V label	AAX-193
240V label	AAX-192

2. FOR PD-M400 / HEM, SD AND HP TYPES

NOTES :

- Parts without part number cannot be supplied.
- Parts marked by "◎" are not always kept in stock. Their delivery time may be longer than usual or they may be unavailable.
- The Δ mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.
- For your parts Stock Control, the fast moving items are indicated with the marks ★★ and ★.

★★ GENERALLY MOVES FASTER THAN ★

This classification shall be adjusted by each distributor because it depends on model number, temperature, humidity, etc.

- When ordering resistors, first convert resistance values into code form as shown in the following examples.

Ex.1 When there are 2 effective digits (any digit apart from 0), such as 560 ohm and 47k ohm (tolerance is shown by J = 5%, and K = 10%).

560 Ω → 56 × 10 ¹ → 561	RD1/4PS [5] [6] [1] J
47k Ω → 47 × 10 ³ → 473	RD1/4PS [4] [7] [3] J
0.5 Ω → 0R5	RN2H [0] [R] [5] K
1 Ω → 010	RS1P [0] [1] [0] K

Ex.2 When there are 3 effective digits (such as in high precision metal film resistors).

5.62k Ω → 562 × 10 ¹ → 5621	RN1/4SR [5] [6] [2] F
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2.1 Contrast of Miscellaneous Parts

The PD-M400 / HEM, SD and HP types are the same as the PD-M500 / KU type with the exception of the following sections.

Mark	Symbol & Description	Part No.				Remarks
		PD-M500 /KU type	PD-M400 /HEM type	PD-M400 /SD type	PD-M400 /HP type	
△ ◎	Main board assembly	PWZ1393	PWZ1398	PWZ1397	PWZ1397	
◎	Function board assembly	PWZ1402	PWZ1408	PWZ1408	PWZ1408	
△ ★	Transformer board assembly	Non supply	Non supply	Non supply	Non supply	
△ ★	Power transformer (AC120V)	PTT1058	• • •	• • •	• • •	
△ ★	(AC220/240V)	• • •	PTT1069	• • •	PTT1069	
△ ★	(AC110/120 - 127/220/240V)	• • •	• • •	PTT1070		
△	Strain relief	CM-22C	CM-22B	CM-22B	CM-22B	
	Track button	PAC1261	• • •	• • •	• • •	
	Program button	• • •	PAC1263	PAC1263	PAC1263	
	Window	PAM1182	PAM1202	PAM1183	PAM1183	
	FL filter	PAM1234	PAM1237	PAM1236	PAM1236	
△	AC power cord	PDG1002	PDG1008	RDG1003	PDG1011	
	CD packing case	PHG1177	PHG1189	PHG1189	PHG1189	
	Operating instructions (English)	PRB1047	• • •	PRB1048	PRB1048	
	Operating instructions (English/French)	• • •	PRE1068	• • •	• • •	
	Operating instructions (Spanish)	• • •	• • •	PRC1005	• • •	
	Operating instructions (German/Italian/Dutch/Spanish/Swedish/Portuguese)	• • •	PRF1009	• • •	• • •	
	Phono name plate	PAM1203	PAM1189	PAM1189	PAM1189	
	Connection cord with miniplugin	• • •	PDE-319	PDE-319	PDE-319	
	Stopper	PNM1018	• • •	• • •	• • •	
	Leg (A)	PNW1326	• • •	• • •	• • •	
	Front panel	PNW1383	PNW1362	PNW1362	PNW1362	
	Remote control unit	PWW1021	• • •	• • •	• • •	
	Single magazine assembly	PXA1043	• • •	• • •	• • •	
	Leg	• • •	REC-434	REC-434	REC-434	
	Screw	PMZ30P060FCU	PMZ30P060FMC	PMZ30P060FMC	PMZ30P060FMC	
	Lead wire unit	PDF1035	PDF1035	PDF1042	PDF1035	
△★★	S102 Voltage selector (AC110/120 - 127/220/240V)	• • •	• • •	PSB1002	• • •	For power switch

MAIN Board Assembly (PWZ1397 and PWZ1398)

The main board assembly (PWZ1397) and (PWZ1398) are the same as the main board assembly (PWZ1393) with the exception of the following sections.

Mark	Symbol & Description	Part No.			Remarks
		PWZ1393	PWZ1397	PWZ1398	
★★	IC5	LC7881-B	LC7881-C	LC7881-C	
★★	IC13	NJM78L12A	• • • •	• • • •	
★★	IC14	NJM79L12A	• • • •	• • • •	
★★	IC27	PD0026A	• • • •	• • • •	
★★	IC28	PD0034	• • • •	PD0034	
△★★	IC30 - IC32	• • • •			ICP-N10
△★★	IC11	NJM7805FA	NJM78M05FA	NJM78M05FA	
△★★	IC12	NJM7905FA	NJM79M05FA	NJM79M05FA	
★★	IC24,IC25	M5218P	NJM4558DX	NJM4558DX	
★★	Q27	2SC1740S	• • • •	• • • •	
★★	Q18	2SA933S	• • • •	• • • •	
★	D1 - D4,D9	1SR139-100	• • • •	• • • •	
★	D11	MTZ27B (MTZ27C)	• • • •	• • • •	
★	D12	MTZ6.2B (MTZ6.2C)	• • • •	• • • •	
★	D17 - D19	• • • •			1SS254
★	D25	2W02-5008-L	WL02-5004-L	WL02-5004-L	
	C59	CEAS330M16	• • • •	CEAS330M16	
	C61	CFTXA103J50	CKCYF103Z50	CKCYF103Z50	
	C62	CEAS471M10	CEAS101M10	CEAS471M10	
	C81,C82	• • • •			CCCCH300J50
	C19,C60	CEAS101M50	CEAS330M16	CEAS330M16	
	C65	CEAS330M16	• • • •	• • • •	
	C87	CEAS101M50	• • • •	• • • •	
	C89,C90	CEAS220M50	• • • •	• • • •	
	C91,C141	• • • •			CKCYF103Z50
	C92	CKCYF103Z50	CCCSL101J50	CCCSL101J50	
	C95,C96	CCCSL101J50	• • • •	CCCSL101J50	
	C104,C105	CEAS102M25	• • • •	• • • •	
	C106,C107	CEAS471M16	• • • •	• • • •	
	C115,C162	CKCYF103Z50	• • • •	• • • •	
	C116	CCCSL221J50	CEAS220M50	CEAS220M50	
	C118	• • • •	CQMA561J50	CQMA471J50	
	C75,C76	CQMA561J50	CQMA681J50	CQMA821J50	
	C77,C78	CQMA681J50	• • • •	• • • •	
	C117	CEAS330M16	• • • •	• • • •	
	C121,C122	CQSA102I50	CQMA102K50	CQMA102K50	
	C131	CKCYF103Z50	CKCYF103Z50	CKCYF103Z50	
	C102,C103	CEAS102M16	CEAS471M10	CEAS471M10	
	R3,R5,R131,R132,R156 - R158	RD1/6PM102J	• • • •	• • • •	
	R69	RD1/6PM221J	• • • •		RD1/6PM221J
	R4,R6	RD1/6PM562J	RD1/6PM123J	RD1/6PM123J	
	R72	RD1/6PM222J	RD1/6PM152J	RD1/6PM152J	
	R78	• • • •	RD1/6PM471J	RD1/6PM471J	
	R77	RD1/6PM222J	• • • •	• • • •	RD1/6PM271J
	R117	• • • •			RD1/6PM224J
	R118	RD1/6PM222J	RD1/6PM102J	RD1/6PM102J	
	R119	RD1/6PM472J	RD1/6PM362J	RD1/6PM362J	
	R121	RD1/6PM752J	RD1/6PM822J	RD1/6PM822J	
	R97,R98	RD1/6PM752J	RD1/6PM472J	RD1/6PM472J	
	R101,R102	RD1/6PM752J	RD1/6PM822J	RD1/6PM822J	
	R109,R110	RD1/6PM103J	• • • •	• • • •	RD1/6PM472J
	R130	RD1/6PM121J	RD1/6PM362J	RD1/6PM362J	
	R134	RD1/6PM391J	RD1/6PM391J	RD1/6PM391J	
	R159	RD1/6PM752J	RD1/6PM362J	RD1/6PM362J	
	R161	PTF1012	RD1/6PM391J	RD1/6PM391J	
★★	DL1,DL2 Delay line	• • • •	• • • •	• • • •	
★★	X2	PSS-012	PSS-012	PSS-012	
★★	X3	PSS-012	• • • •	• • • •	
	JA3,JA4 Mini jack (CONTROL IN/OUT)	• • • •	RKN1004	RKN1004	

Function Board Assembly (PWZ1408)

The function board assembly (PWZ1408) is the same as the function board assembly (PWZ1402) with the exception of the following sections.

Mark	Symbol & Description	Part No.		Remarks
		PWZ1402	PWZ1408	
★	D201 – D203	ISS254	• • • •	
★★	S208 – S215,S219 – S221 Tact switch (TRACK No.0-9, TIME FADE, REPEAT)	PSG-065	• • • •	
★	V201 Fluorescent indicator tube Remote control sensor	PEL1021 SBX1483-11	PEL1022 • • • •	

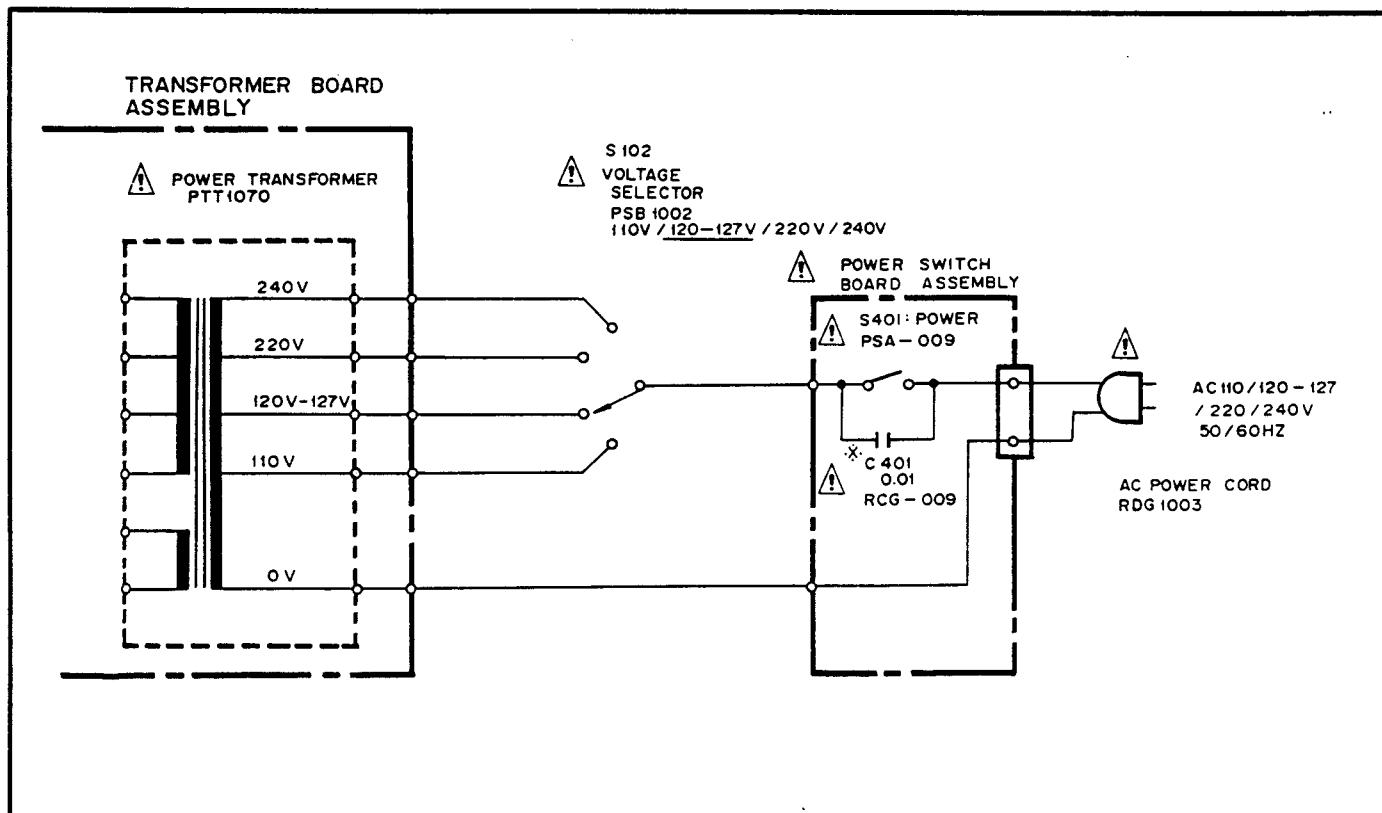
Transformer Board Assembly

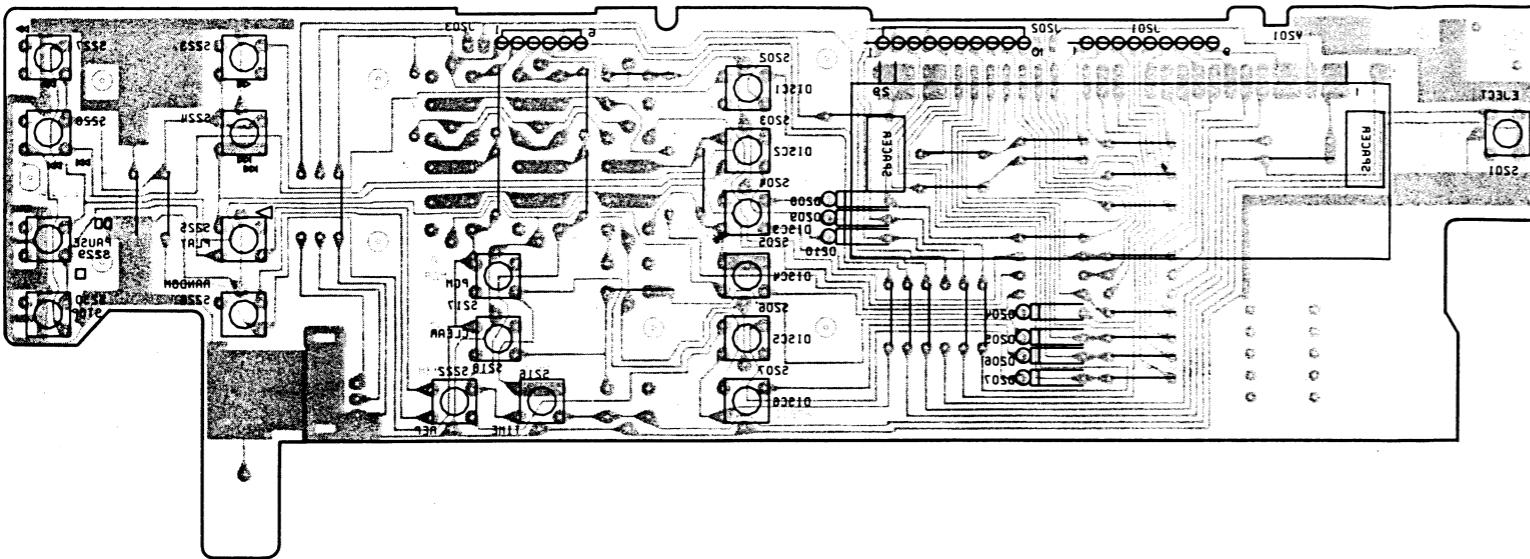
The transformer board assembly (for PD-M400/HEM, SD and HP types) are the same as the Transformer board assembly (for PD-M500/KU type) with the exception of the following sections.

Mark	Symbol & Description	Part No.				Remarks
		PD-M500 /KU type	PD-M400 /HEM type	PD-M400 /SD type	PD-M400 /HP type	
	C308,C309	CKPYF103Z50	• • • •	• • • •	• • • •	

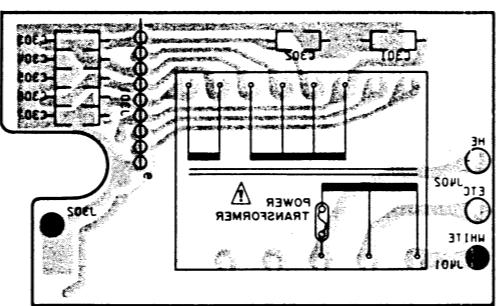
2.2 FOR PD-M400/SD TYPE

Note :The schematic diagram of PD-M400/SD type is the same as the PD-M400/KU and KC types with the exception of the power supply section. Refer to the service manual (ARP1520), PD-M500/KU, KC, PD-M400/KU and KC types.

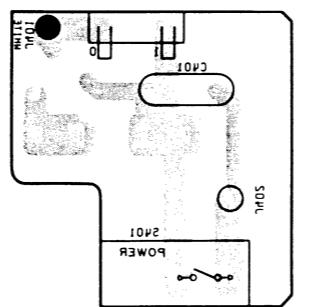




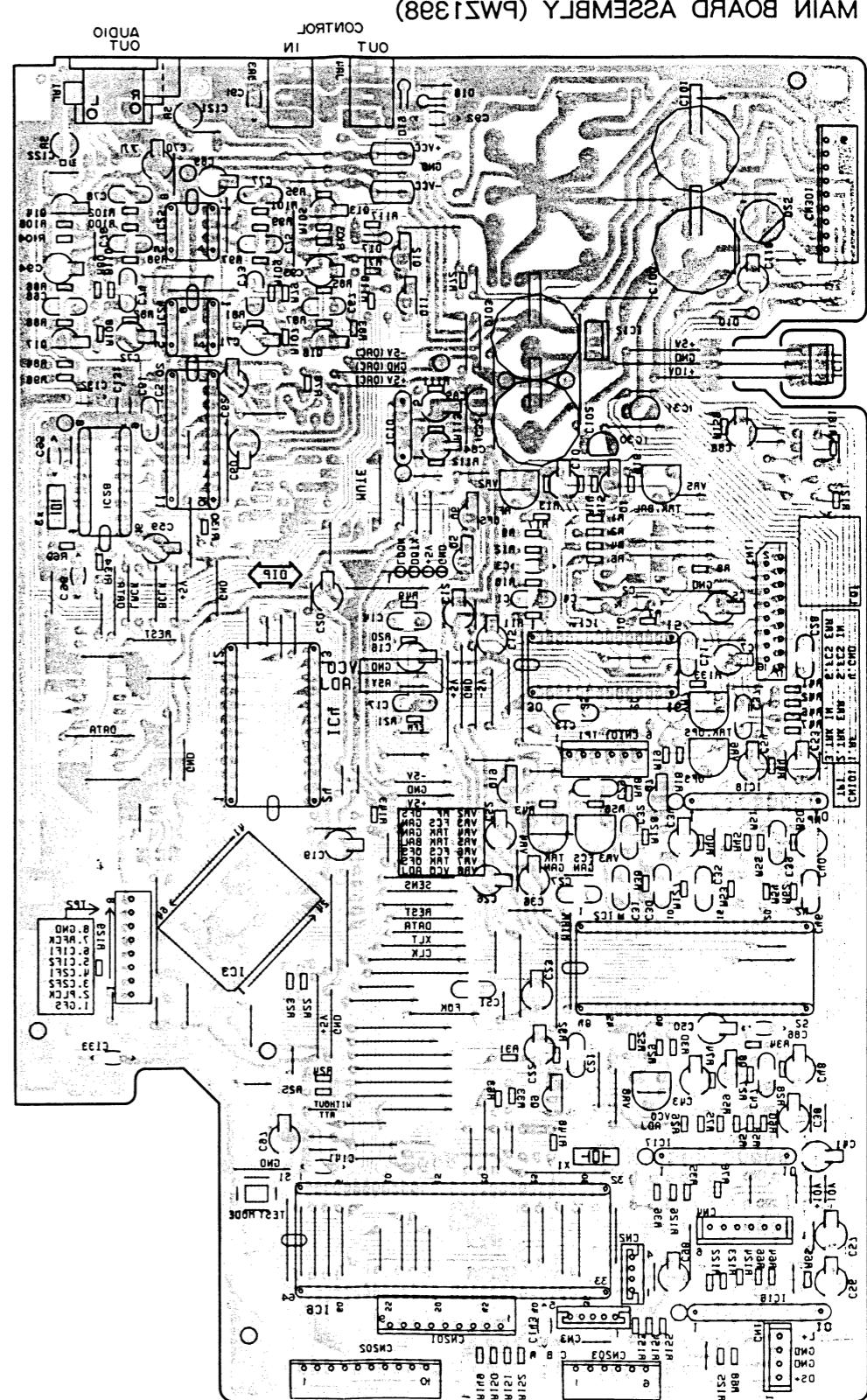
FUNCTION BOARD ASSEMBLY (PWZ1408)



TRANSFORMER BOARD ASSEMBLY

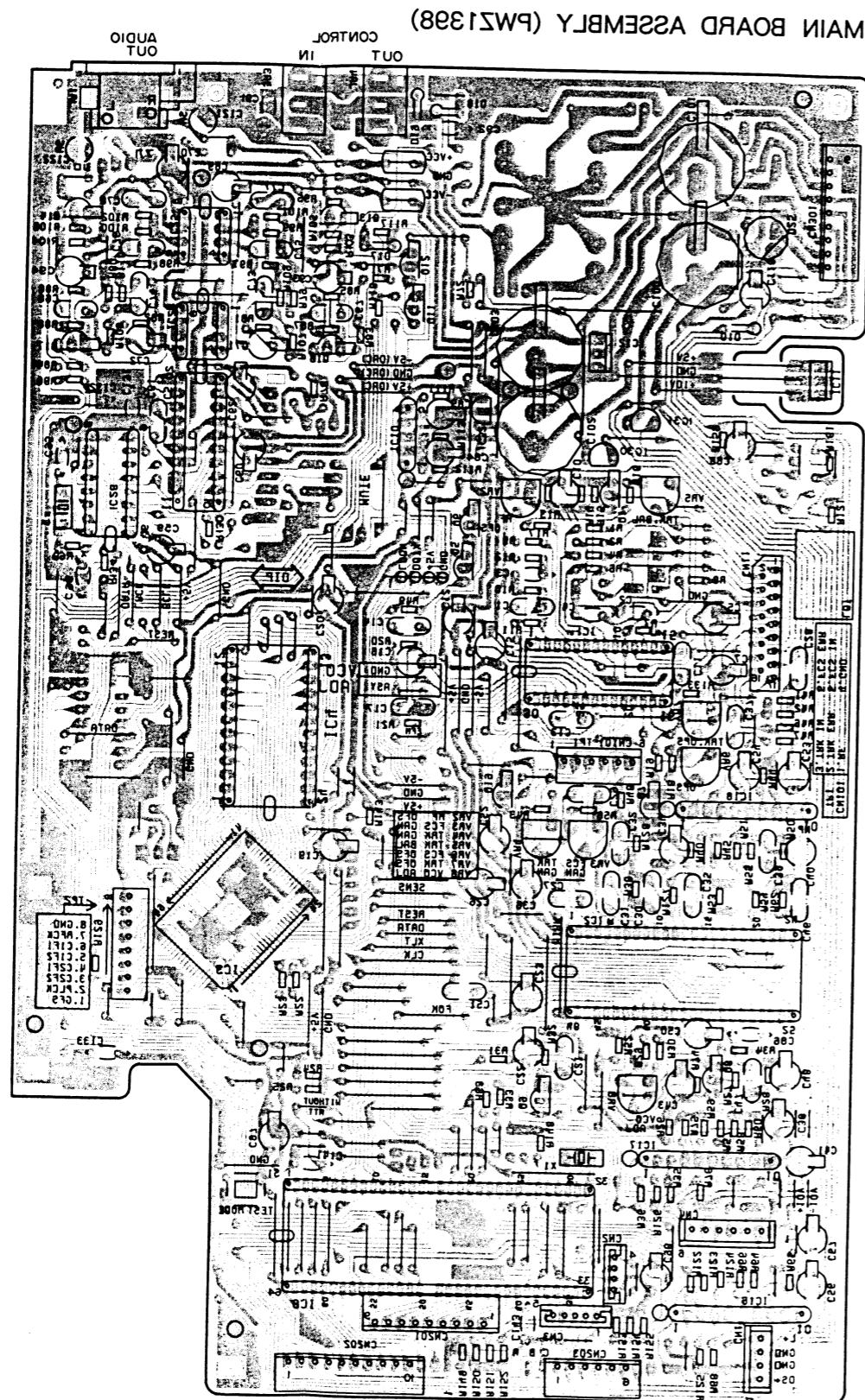


POWER SWITCH BOARD ASSEMBLY



MAIN BOARD ASSEMBLY (PW1338)

FUNCTION B



This P.C.B. connection diagram is viewed from the foil side.

IC16	VAR8
IC17	VAR9
IC18	VAR10
IC19	VAR11
IC20	VAR12
IC21	VAR13
IC22	VAR14
IC23	VAR15
IC24	VAR16
IC25	VAR17
IC26	VAR18
IC27	VAR19
IC28	VAR20
IC29	VAR21
IC30	VAR22
IC31	VAR23
IC32	VAR24
IC33	VAR25
IC34	VAR26
IC35	VAR27
IC36	VAR28
IC37	VAR29
IC38	VAR30
IC39	VAR31
IC40	VAR32
IC41	VAR33
IC42	VAR34
IC43	VAR35
IC44	VAR36
IC45	VAR37
IC46	VAR38
IC47	VAR39
IC48	VAR40
IC49	VAR41
IC50	VAR42
IC51	VAR43
IC52	VAR44
IC53	VAR45
IC54	VAR46
IC55	VAR47
IC56	VAR48
IC57	VAR49
IC58	VAR50
IC59	VAR51
IC60	VAR52
IC61	VAR53
IC62	VAR54
IC63	VAR55
IC64	VAR56
IC65	VAR57
IC66	VAR58
IC67	VAR59
IC68	VAR60
IC69	VAR61
IC70	VAR62
IC71	VAR63
IC72	VAR64
IC73	VAR65
IC74	VAR66
IC75	VAR67
IC76	VAR68
IC77	VAR69
IC78	VAR70
IC79	VAR71
IC80	VAR72
IC81	VAR73
IC82	VAR74
IC83	VAR75
IC84	VAR76
IC85	VAR77
IC86	VAR78
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IC97	VAR89
IC98	VAR90
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IC100	VAR92
IC101	VAR93
IC102	VAR94
IC103	VAR95
IC104	VAR96
IC105	VAR97
IC106	VAR98
IC107	VAR99
IC108	VAR100
IC109	VAR101
IC110	VAR102
IC111	VAR103
IC112	VAR104
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IC142	VAR134
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IC146	VAR138
IC147	VAR139
IC148	VAR140
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IC481	VAR473
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IC484	VAR476
IC485	VAR477
IC486	VAR478
IC487	VAR479
IC488	VAR480
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IC492	VAR484
IC493	VAR485
IC494	VAR486
IC495	VAR487
IC496	VAR488
IC497	VAR489
IC498	VAR490
IC499	VAR491
IC500	VAR492

2.3 P.C. BOARDS PATTERN

A

P.C.B. pattern diagram indication	Corresponding part symbol	Part name	P.C.B. pattern diagram indication	Corresponding part symbol	Part name
	or	Transistor			Ceramic capacitor
					Mylar capacitor
		FET			Styrol capacitor
					Electrolytic capacitor (Non polarized)
		Diode			Electrolytic capacitor (Noiseless)
					Electrolytic capacitor (Polarized)
		Varactor			Electrolytic capacitor (Polarized)
					Power capacitor
		Inductor			Semi-fixed resistor
					Resistor array
		Transformer			Resistor
					Resonator

1. This P.C.B. connection diagram is viewed from the parts mounted side.

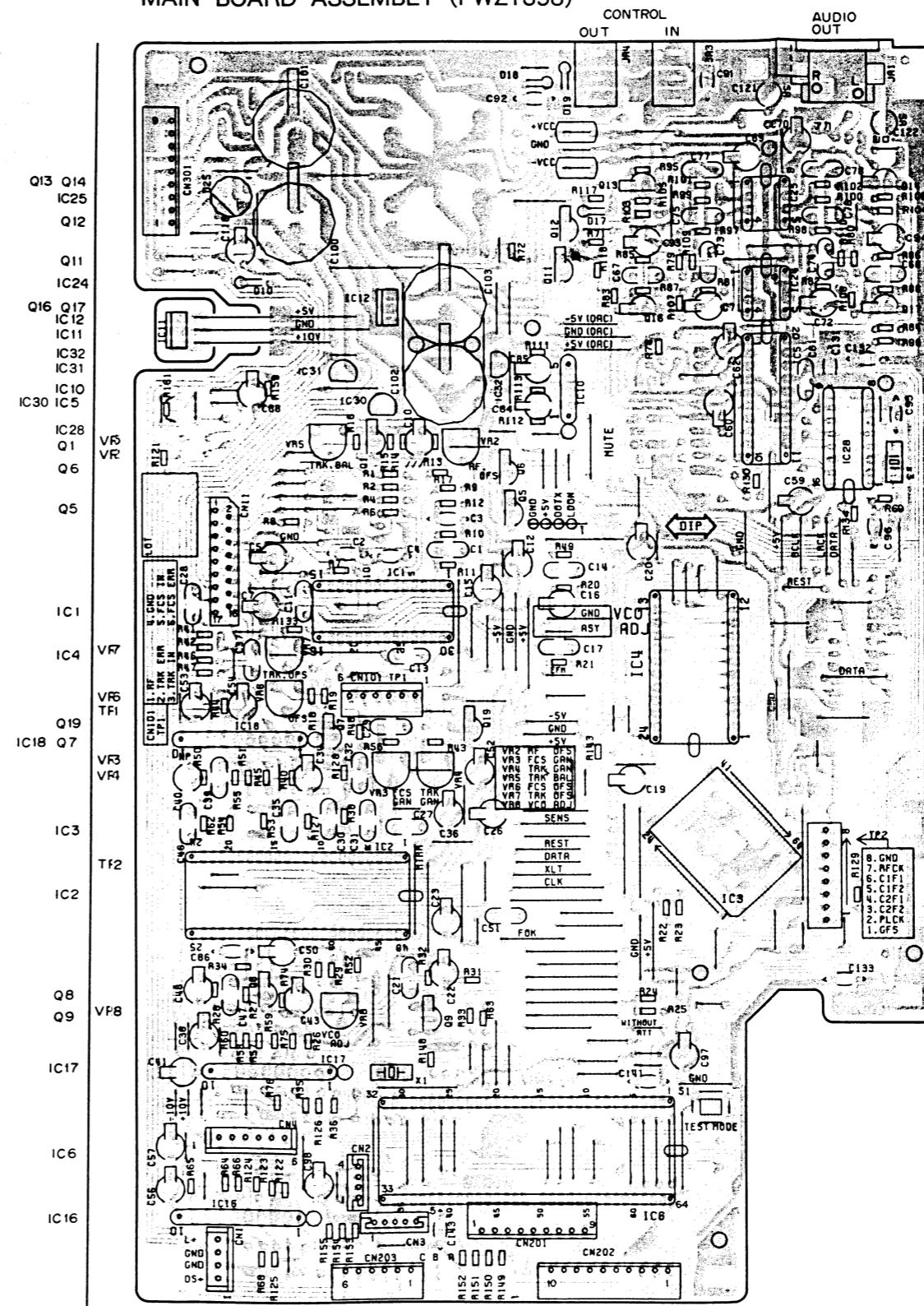
2. The parts which have been mounted on the board can be replaced with those shown with the corresponding wiring symbols listed in the above Table.

3. The capacitor terminal marked with shows negative terminal.

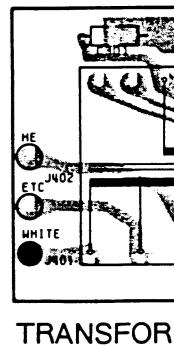
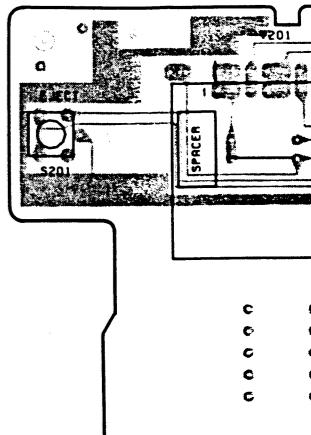
4. The diode marked with shows cathode side.

5. The transistor terminal marked with shows emitter.

MAIN BOARD ASSEMBLY (PWZ1398)



FUNCTION BOARD ASSY



△ POWER

4

5

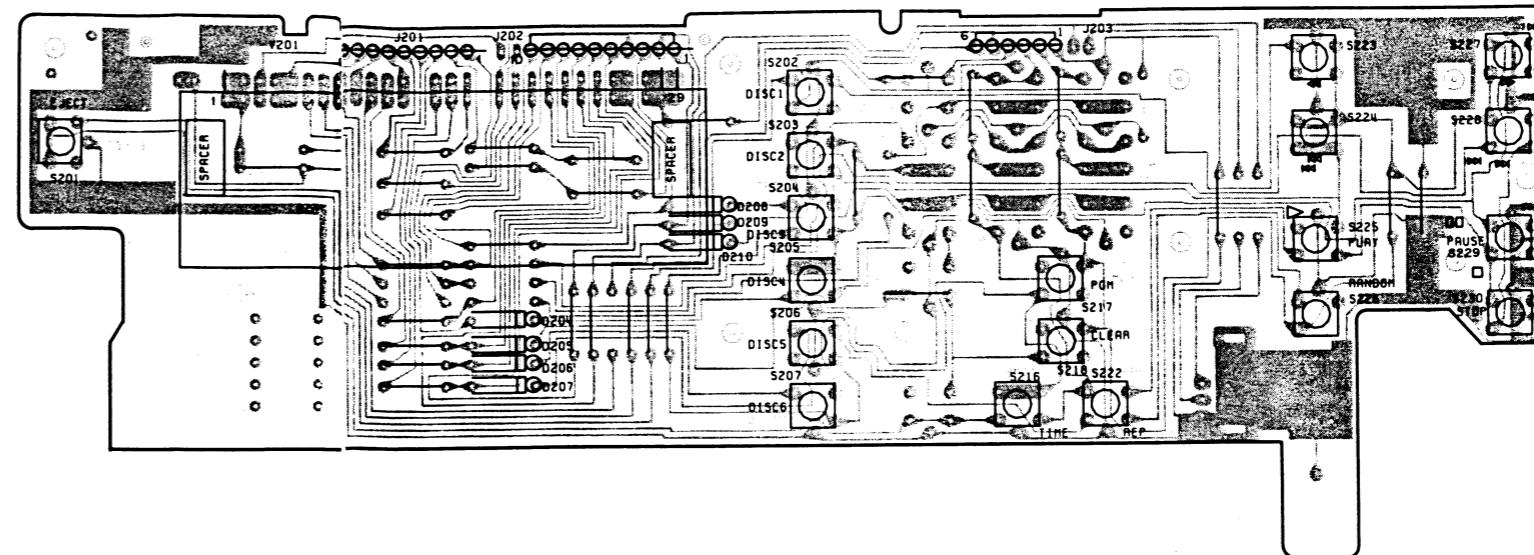
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FUNCTION BOARD ASSMBLY (PWZ1408)

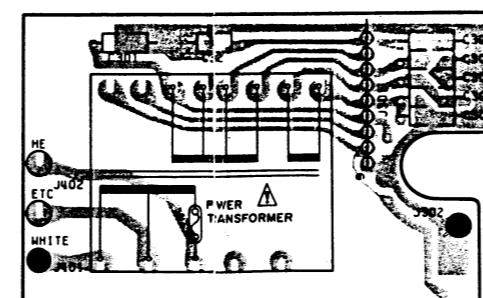


A

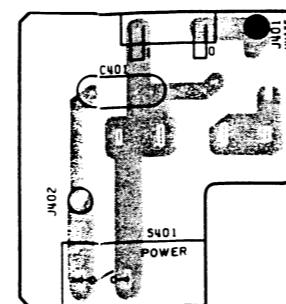
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6

1



TRANSFORMER BOARD ASSEMBLY



△ POWER SWITCH BOARD ASSEMBLY

4

5

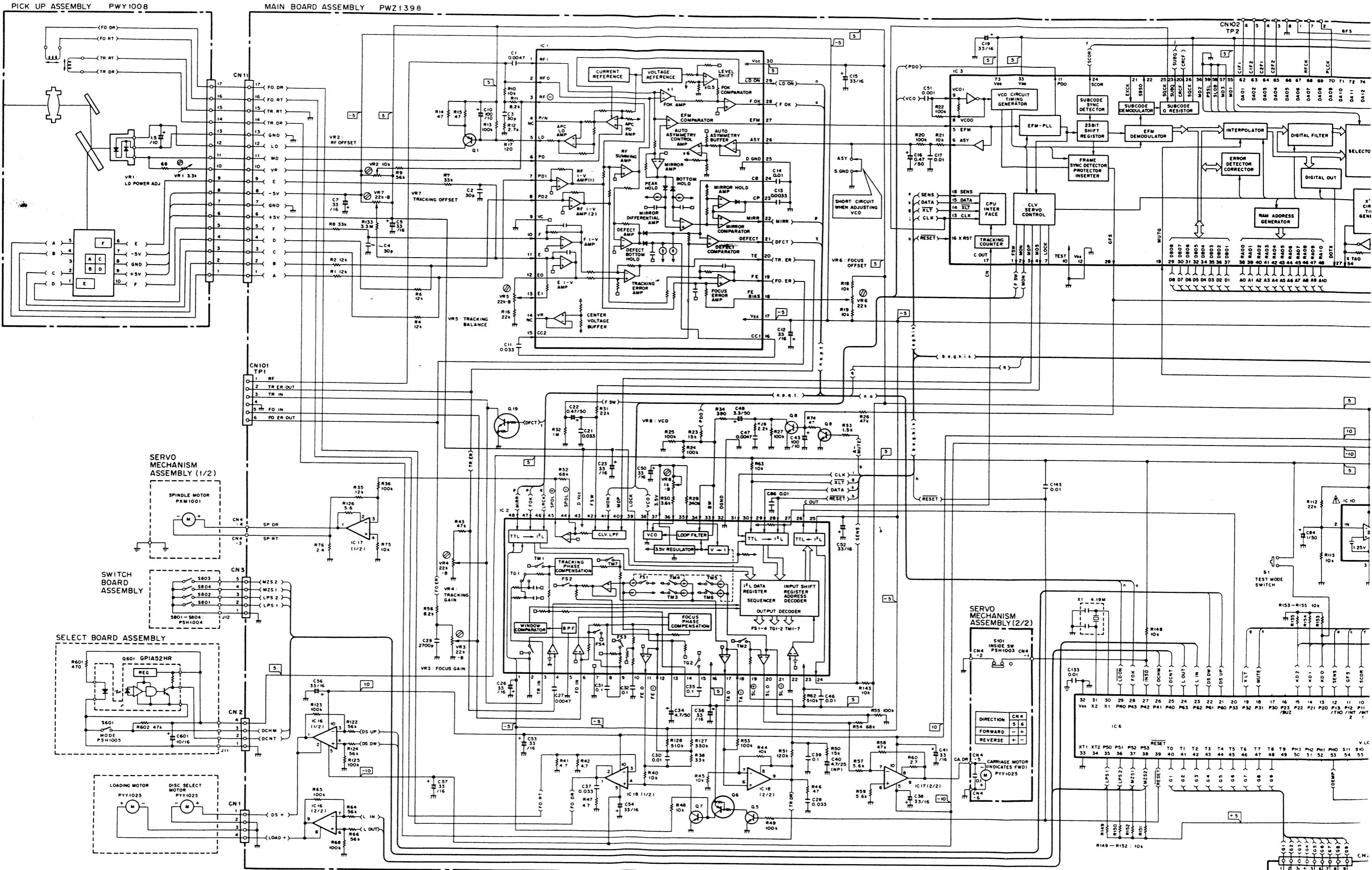
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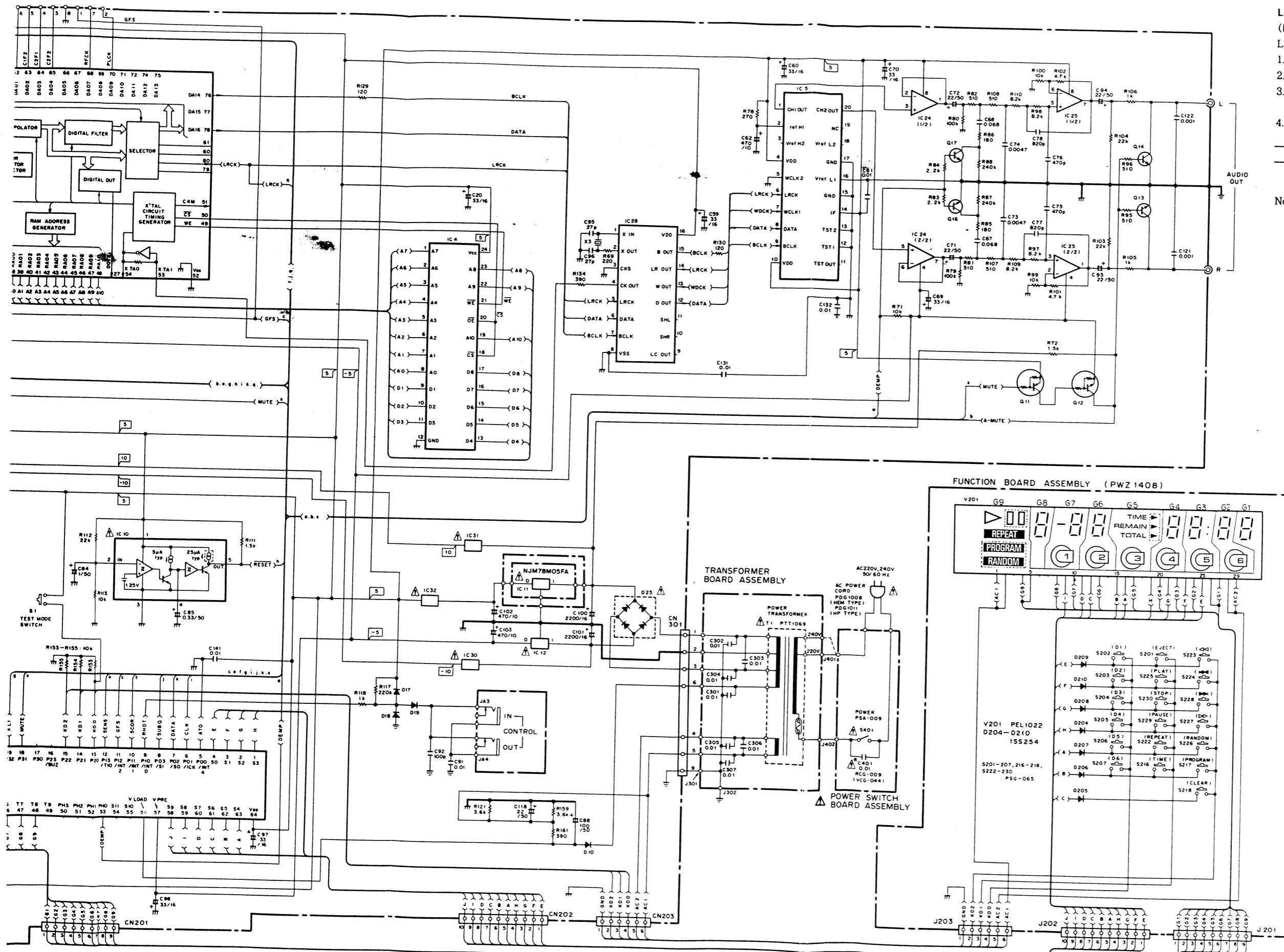
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6
2.4 SCHEMATIC DIAGRAM (For HEM type)





**Line Voltage Selection
(For HEM and HP types)**

Line voltage can be changed with following steps.

1. Disconnect the AC Power cord.
2. Remove the Bonnet case.
3. Change the connection of the primary lead wires.
(Connect as shown in Schematic Diagram)
4. Stick the line voltage label on the rear panel.

Description	Part No.
220V label	AAX-193
240V label	AAX-192

Note : Main board assembly (PWZ1397) of HP type is the same as the KU type. Refer to the service manual (ARP1520), PD-M500/KU, KC, PD-M400/KU and KC types.

MAIN BOARD ASSEMBLY

IC 1	CXA1081S
IC 2	CXA1082AS
IC 3	CXD1135QZ
IC 4	CXK5816PN-12L (CXK5816PN-15L)
IC 5	LC7881-C
IC 6	PD4150
IC 10	M51957AL
IC 11	NJM78M05FA
IC 12	NJM79M05FA

IC 16 - IC 18 TAB410K
IC 24, 25 NJM4558DX
IC 28 PDD034
IC 30 - 32 ICP-N10

Q 1 2SA1399
Q 5, 8, 9, 16, 17 2SC1740S
Q 6, 11 DTA124E5
Q 7 2SA933S
Q 12, 19 DTC124E5
Q 13, 14 2SD1302

D10 ISR139-100
D17 - 19 ISS254

D25 WL02-5004-L

S1 PSG-064
VR2 VRTB6VS103
VR3 VRTB6VS223
VR8 VRTS6VS102

X1 VSS1014
X3 PSS-012

A

B

C

D